

# Part Number: 412313



# Installation Instruction

Note: Only authorized personnel should perform the installation. Always refer to the manufacturer's guidelines for specific instructions and safety precautions.

# Step 1: Prepare the grommet

• Apply a drop of dish soap to facilitate plug movement



# **OE-Numbers:**

81A 827 851 81A 827 851 A 81A 827 851 B 81A 827 851 C

**Audi 02** 

Generation: 2017

# Step 2: Dismantle the car's panel

- Remove the panel to access the connector
- Disconnect the connector from the vehicle, noting the connectors' appereance may differ

### Step 3:Remove the drives

• Support the tailgate/trunk lid while removing the drives one at a time



• Release the clip at the end fittings

# Step 4:Install Stabilus Replacement Drives

- Install the Stabilus replacement drives
- Link the cables from the Stabilus drive to the counterpart connector
- Make sure you put the left hand drive on the left side and the right hand one on the right side



#### **Stabilus GmbH**

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# Installation Instruction

## Part Number: 412313

Audi Q2

Generation: 2017

**OE-Numbers:** 

81A 827 851

81A 827 851 A

81A 827 851 B 81A 827 851 C Note: Only authorized personnel should perform the installation. Always refer to the manufacturer's guidelines for specific instructions and safety precautions.

**STABILUS** 

### Step 5:Insert the Grommet

- Ensure proper insertion of the grommet into the vehicle
- Use a drop of dish soap to ease installation
- Confirm the grommet length is correct
- Prevent contact of the grommet to the bodywork (excep for cable routing) or placing the grommet under tension during this process



• If necessary, readjust

#### Step 6:Set up control unit

After reassembling the panel:

- Close tailgate manually, until lock is engaged
- Open and close the hatch automatically (learning run)



Caution: Be mindful of the Push-To-Run function in some electric tailgate systems; moving the tailgate too quickly during setup can cause complications.

### Step 7:Set Desired Hatch Position

- Manually open the hatch to the desired position
- Program the drive accordingly by pressing and holding the closing button on the hatch until a signal is received.
- Make sure the tailgate only opens to the programmed position now, by closing and opening the tailgate automatically again



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